

# weber set easy flex

## C2TE Tile Adhesive for Porcelain Tiles

**weber set easy flex** is a single-component, semi-flexible, water-resistant, cement-based tile adhesive for thin or thick bed applications. It is classified as a C2TE adhesive with high strength, extended open time and slip resistance. Suitable for 3–6 mm bed thickness, and up to 12 mm in small, uneven areas.



LEADER  
SGBP 3915



### PRODUCT BENEFITS



**ECO FRIENDLY**



**HIGH STRENGTH**



**APPLICATION DEPTH**

### USAGE

Ideal for fixing a wide range of large format tiles and stones, including ceramic, porcelain, vitrified, mosaics, natural stones, brick veneer, and decorative stones, on walls and floors in dry or wet, interior or exterior environments. It is not suitable for skim-coated plaster, painted, or metal surfaces. Not suitable for use on substrates subjected to strong shrinkage, movement, or vibration, or for installing moisture-sensitive materials. Suitable substrates include well-cured concrete (minimum 6 weeks), cement-sand render and screed (cured 2–3 weeks), existing tiles or stone surfaces (dry, sound, contaminant-free), vinyl tiles (primed), rigid building boards (primed), and strong timber floors overlaid with marine plywood.

### TECHNICAL DATA & PHYSICAL PROPERTIES

Colour	Grey
Density	Approx. 1.8 g/m <sup>3</sup>
pH	12.0
Dry Solid Content	100 %
Bed Thickness	3–6 mm
Water Demand	Approx. 24–26 % or 6–6.5 litres/25 kg bag
Adjustability Time	Approx. 15 minutes
Working Time (Pot Life)	Approx. 3 hours
Open Time @ 25°C	Approx. 30 minutes
(ISO 13007-2 Clause 4.1)	
Setting Time	Approx. 24 hours
Application Temperature	5–40 °C
Temperature Resistance	100 °C
Frost Resistance	-15 °C
Resistance to Acids	Fair
Resistance to Alkalis	Good
Resistance to Oil & Solvents	Fair
Damp Resistance	Good
Tensile Adhesion Strength	1.4–1.7 N/mm <sup>2</sup> (After 28 days air cure)
(EN ISO 13007-2 Clause 4.4)	1.1–1.3 N/mm <sup>2</sup> (After water immersion)
	1.1–1.3 N/mm <sup>2</sup> (After heat aging)
Classification under	Class C2TE Adhesive
(ISO 13007-1)	

Specifications are subject to change without notification. Results shown are typical but reflect laboratory test procedures conducted in laboratory conditions. Actual field performance will depend on installation methods and site conditions.

### CONSUMPTION

Approx. 3 kg/m<sup>2</sup> at 3 mm bed thickness or approx. 6 kg/m<sup>2</sup> at 6 mm bed thickness.

### SAINT-GOBAIN WEBER (M) SDN BHD

No 29 & 31, Jalan TIAJ 2/1, Taman Industri Alam Jaya, 42300 Bandar Puncak Alam, Selangor D E, Malaysia



(603) 60389498/97/89



(603) 6038 9507



info.webermalaysia@saint-gobain.com



www.saint-gobain.my

**PROCEDURE & APPLICATION**



**Substrate Preparation**

All surfaces must be clean, sound, and free from any laitance, oil, grease, and any contaminants. Ceramic tiles are to be fixed dry. Do not soak in water.



**Mixing**

Mix weberset easy flex with the required amount of clean water or latex admixture (webermix admix 1, webermix admix plus or webermix multibond). weberset easy flex requires mixing with water unless special conditions where latex admixture can be used in replacement of water, to enhance physical properties. Mechanical mixing is recommended.



**Application**

Spread weberset easy flex with a suitable notched trowel. Spread no more than 1 m<sup>2</sup> at a time to avoid skin-over. Fix tiles onto the adhesive bed, followed by a slight twisting action to secure contact. Touch the adhesive bed periodically to check for skin-over. Adjustability time varies and is approx. 15 minutes. Allocate joints of approx. 2-3 mm wide between tiles. Remove surplus adhesive from tile surface and joints before it hardens. The adhesive should not be used in temperatures lower than 5°C or in damp conditions.



**Grouting**

Grouting of tile joints should only commence at least 24 hours after completion of tiling or until the adhesive has set. Setting may be delayed on dense or impervious surfaces. Use weberfill fine grout or weberfill f&w grout and etc. depending on grouting joints widths and specific areas requirement.



**Movement Joints (BS 5385: Part 1-5)**

- Over existing structural joints.
- Where tiling abuts other materials.
- At junctions between different background materials.
- In large areas of floor or wall tiling, at 6-9 m centres vertically & horizontally and the floor perimeter or corners.
- Around a fix structure i.e., column or machinery.
- Where stresses are concentrated i.e., changes in the wall or floor alignment.

**STORAGE & PACKING**

weberset easy flex is available in 25 kg bags.

Shelf life of 12 months if unopened, and kept in sheltered and dry conditions.

**HEALTH & SAFETY**

weberset easy flex contains cement, which may produce an allergic effect. Material may irritate eyes and skin. In case of contact with eyes, rinse immediately with plenty of water, and seek medical assistance. After contact with the skin, wash immediately with plenty of soap and water. Please keep out of reach of children.

\*Note Because it is not possible to give specific instructions for the various site conditions or to control the applications, the information on this Technical Data Sheet is for general guidance only. Saint-Gobain Weber (M) Sdn Bhd reserves the rights to amend the contents of the data sheet at its sole discretion. (Sep '25)



**SAINT-GOBAIN WEBER (M) SDN BHD**

No 29 & 31, Jalan TIAJ 2/1, Taman Industri Alam Jaya, 42300 Bandar Puncak Alam, Selangor D E, Malaysia

(603) 60389498/97/89 (603) 6038 9507 info.webermalaysia@saint-gobain.com www.saint-gobain.my